

Work Order ID 68028

Tuesday, April 05, 2011 1:21:38 PM



Page 1

Item ID: D3117-3-0980

Accept



Setup Start



Revision ID:

Item Name: Seal Filler

Stop



Start Date: 4/5/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 4/11/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: *[Signature]*

Date: 11/04/13

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3117

Rev C

100

0.00



Small Fab

Packaging

Memo

0.00

Packaging

Cut as per dwg D3117

m-l 11/04/13

(4X)

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

SB 11/04/13

(4)

120

0.00



Identify as per dwg & Stock Location: *406*

Packaging

Memo

0.00

Packaging

m-l 11/04/13

(4X)

Work Order ID 68028

Tuesday, April 05, 2011 1:21:38 PM



Page 2

Item ID: D3117-3-0980

Accept



Setup Start



Revision ID:

Stop



Item Name: Seal Filler

Start Date: 4/5/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 4/11/2011 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

4/4/13

7/11/04-13
(4)

Picklist Print

Tuesday, April 05, 2011 1:21:45 PM

Page 1

Work Order ID: 68028



Parent Item: D3117-3-0980



Parent Item Name: Seal Filler


Start Date: 4/5/2011

Required Date: 4/11/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 10.11.02 as per revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3117-3  Seal Filler		Manufactured	No			100	f	445.0000	8.166	34.38316			



M-L 11/04/13

34-38316

Location

Loc Qty

Loc Code

ST423

445

48146

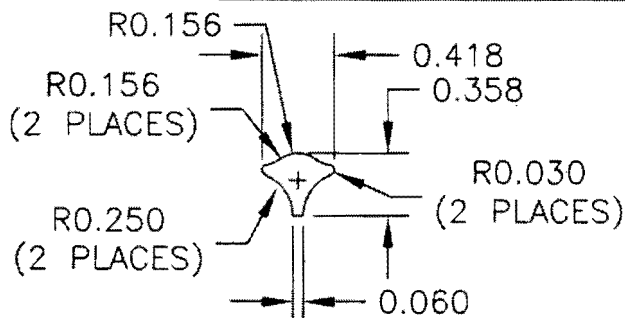
445



DESIGN DS	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3117	REV. C SHEET 1 OF 1
DATE 05.10.03		TITLE SEAL	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.10.18	UPDATES NOTES	
C	05.10.03	50 DUROMETER WAS 60 DUROMETER	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 68028

PR11045

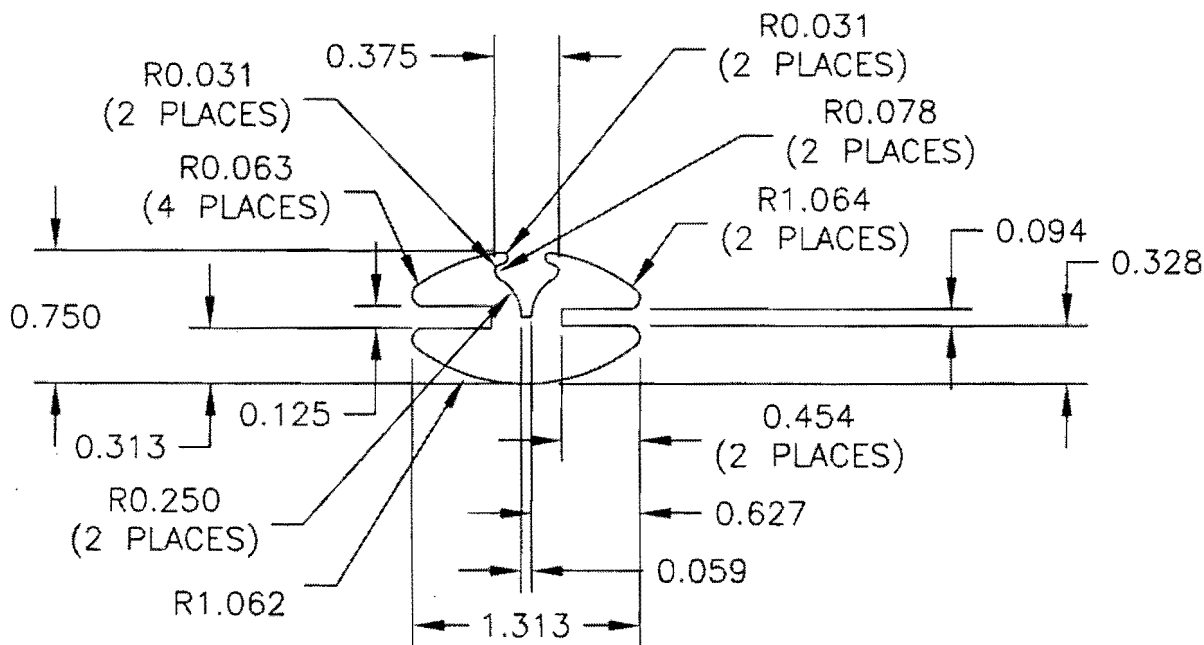


RELEASED

05.10.03 *[Signature]*

D3117-3-XXXX SEAL FILLER

REPLACES PREMIER P/N B45-43000-03



D3117-1-XXXX SEAL RETAINER

REPLACES PREMIER P/N B45-43000-01

NOTES

- 1) -XXXX = LENGTH IN INCHES (EG. 10" LONG = -0100, 87.5" LONG = -0875)
- 2) MATERIAL: BLACK RUBBER 50 DUROMETER (HARDNESS) NEOPRENE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.